

Knowledge | Technology | Process



PNEUMATIC & ELECTROPNEUMATIC TRAINING KIT

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PNEUMATIC & ELECTROPNEUMATIC TRAINING KIT

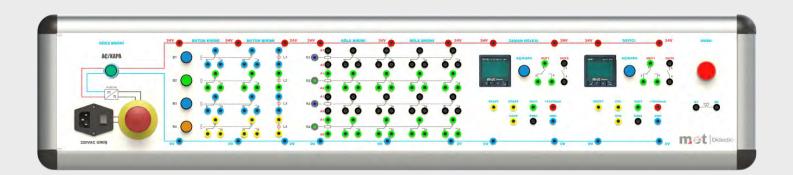






TROLLEY OF THE TRAINING KIT

- 1220mm (L), 700mm (W), 1850mm (H)
- The dimension of the main column is 90x90mm
 Modular anodized aluminium
- Impact-resistant laminate table
- Lockable swivel caster
- Portable and stationary use
- Can be used as one-sided or double-sided
- Lockable and relocatable metallic drawer
- All equipments including the trolley and
- control panel have CE certificate.



CONTROL AND MONITORING PANEL

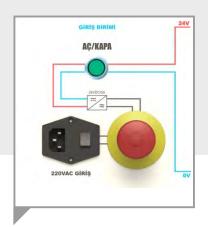
MDL-ADO 004

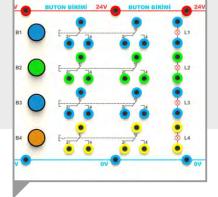
- 1- Input unit
- 2- Button and lamp unit
- 3- Relay unit
- 4- Digital timing relay unit
- 5- Digital counter unit
- 6- Buzzer with light unit
- 7- PLC unit
- 8- HMI unit
- 9- DC motor, stepper motor, encoder unit

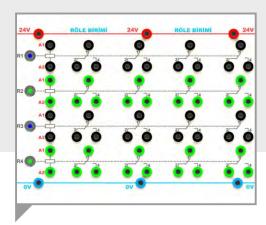


The panel consists of 9 different units. The set can include all the listed units or the units can be added or removed according to user's needs. The control elements on the units are assembled on an insulated 3mm-thick metal panel. The control panel can be disassembled within seconds from the trolley with the help of its assembly. 3 sides of the panel are surrounded by an insulated material to avoid dust formation. 4mm dimensioned binding posts are used on the panel. Thus, all the electrical bondings can be made easily with the help of 4mm dimensioned banana cables. Insulated sockets or cables can be used due to user's choices.

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1. INPUT UNIT

230 VAC input and 24 VDC output, short circuit protected power supply. The input unit consists of an on / o switch, emergency stop button and signal lamp.

2. BUTTON AND LAMP UNIT

It consists of 4 buttons (3 of the buttons are variable and 1 of them is permanent). On each button, there are 2 contacts that can be used as normally open and normally closed. Besides, all the buttons are designed to be used as lamps. Sockets ,which are located on the right side of the button unit, are used for

lamp's inputs and outputs.

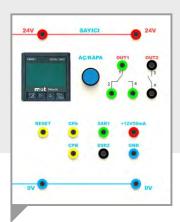
3 RELAY UNIT

It consists of 4 relays. On each relay, there are 3 contacts that can be used as normally open and normally closed. It can be seen if the relay coil is powered or not with the help of 8mm diametered stainless metal bodied lamps.



4. DIGITAL TIMING RELAY UNIT

48x48 dimensioned digital timer has features such as; 2x4 digit indicator, 9 step time interval, PNP or NPN typed sensor input, working with or without memory, display count up/down. The time setting and programming can be made easily with the help of buttons on the screen. The time unit and the reset value can be seen on the lower display. Front panel has IP60 protection class while back panel has IP20.



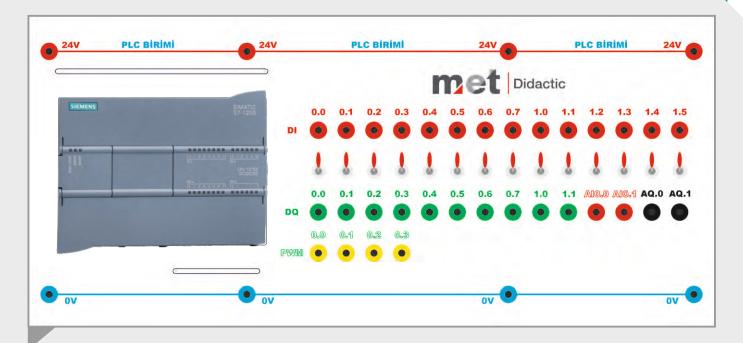
5. DIGITAL COUNTER UNIT

The unit is digital displayed, 48x48 dimensioned and 2x4 digit. there are 2 inputs for counting (max 9999Hz, 5V-30V pulse). Counting frequency can be choosen in between 25-9999hz. NO, NC relays for output. Front panel has IP65 protecting class while back panel has IP20. Setting and programming can be made easily with the buttons located on the front panel. Sensor input type can be PNP-NPN or encoders. Counting can be made UP/DOWN.



6. BUZZER WITH LIGHT UNIT

The unit is 24V DC asher lighted-up buzzer.



7. PLC BİRİMİ

Siemens S7-1200, (CPU 1215C) PLC. 14 input simulators, 14 toggle momentaries, fast output/normal output selection possibility, input signals can be given with the help of toggle switches without the need for another device. Whether the signal is given or not is controlled by the signal lamps on the PLC. The PLC unit normally has 2 analog inputs and 2 analog outputs. All digital outputs are protected by relay. PWM application opportunity is also provided with fast outputs.



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8. HMI-OPERATOR PANEL

65536 color TFT DISPLAY touch panel. 7" size, with profinet interface, both programming from the computer and communication with PLC from the same interface. 8 programming menu keys on the panel.

9. DC MOTOR, STEPPER MOTOR, ENCODER UNIT

An encoder has also been added to this unit, which is designed for stepper motor and DC motor applications. With the help of timing belts and gears, the movement of the motors is transmitted to the encoder. Signal is sent to the motors and the rotation rate of the motors can be controlled as a result of the signal sent.



SILENT COMPRESSOR

Our silent and dry piston compressor is environment friendly. The compres sor can be used in catering rms, dental clinics, education and health centers and also in science experiments.

MDL-ADO 005

THE ADVANTAGES OF THE COMPRESSOR

The compressor's motor is productive, resistant, performer performance. and energy saving.

We use newly developed environment friendly materials for piston ring to avoid any harm to the environment.

The cylinder surface is produced with the hardening method which prolongs the compresor's life and decreas es the maintenance needs.

Air valves are made in Sweden and made of a speacial stee The compressor on the valves guarantees life-time stable performance.

Air-suction method, silent electrical motor, special bedding materials guarantee us a silent working area compared to other technologies.

The overload protection helps the compressor to work xed and ordinate.

TECHNICAL SPECIFICATION	XLBM12L	XLBM24L
Nominal voltage	220V / 50 Hz	220V / 50 Hz
Dimensions (WxDxH)	48x23x56 cm	56x24x60 cm
Weight	17 kg.	19 kg.
Air capacity-FAD (free air delivery)	165 lt/min	165 lt/min
Operating pressure	8 bar	8 bar
Thermal protection (C)	135 C	135 C
Noise level	~ 58 dB	~ 58 dB
Environment temperature (C)	(-5)-40 C	(-5)-40 C
Power	750 Watt (1Hp)	750 Watt (1Hp)
R-speed (R/min)	1680/1480	1680/1480
Coil material	Bakır tel/Copper wire	Bakır tel/Copper wire
Tank capacity	12 lt.	24 lt.
Tank condensate	Manuel	Manuel
Outlet hose diameter	Obtional	Obtional

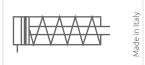


- 1060X750mm sized
- Modular, demountable and portable
- Can be used as one-sided or double-sided
- Stainless, impact-resistant anodized aluminum
- T slots for mounting the hydraulic equipments
- Solid-bodied to avoid vibration
- To avoid any kind of job accident, the edges are surrounded by speacial prole
- Speacial caps are used to hide the connection bolt and also increase the exibility
- Can be used separately or mounted on the trolley



Single acting cylinder

20x50 mm, magnetic. There is a cam on the piston rod to detect the cylinder's movement.



MDL-ADO 013



Double acting cylinder

20x100 mm, magnetic. There is a cam on the piston rod to detect the cylinder's movement.



MDL-ADO 014



Transparent cylinder (single acting)

Transparent, 20x50 mm, magnetic. There is a cam on the piston rod to detect the cylinder's movement.





Transparent cylinder (double acting)

Transparent, 20x100 mm, magnetic. There is a cam on the piston rod to detect the cylinder's movement.





Short stroke cylinder

12x50 mm, double acting, short stroke cylinder. It is magnetic for sensors to detect the piston's movement

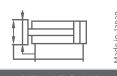


MDL-ADO 016



Gripper

It has variety of 16,20,32 mm diameters. It is used to hold and transport. Torque is 15-70 Nm.



MDL-ADO 022



Pneumatic motor

Aluminum bodied pneumatic motor.
Rotation (idle) 2200
RPM, 300W, 1,23 kg (weight). Possibility of connecting
1-10mm drill.

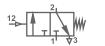


Made in Japan



3/2 single pilot operated DCV

Normally closed, single pilot operated directional control valve. It can be assembled or disassembled easily on the training panel with the help of hardened and plated aluminum material.



MDL-ADO 079



3/2 roller lever operated DCV

Normally close, roller lever operated. It can be assembled or disassembled easily on the training panel with the help of hardened and plated aluminum material.



MDL-ADO 077



3/2 one way roller lever DCV

Normally close, one way roller lever. It can be assembled or disassembled easily on the training panel with the help of hardened and plated aluminum material

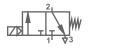


MDL-ADO 078



3/2 single solenoid operated DCV

Normally close, single solenoid. It can be assembled or disassembled easily on the training panel with the help of hardened and plated aluminum material.



MDL-ADO 110



3/2 DCV with emergency stop,mushroom head push button

3/2 normally open, emergency stop valve. It can be assembled or disassembled easily on the training panel with the help of hardened

and plated aluminum material.



MDL-ADO 047



3/2 DCV with push button

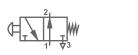
3/2 normally close. It can be assembled or disassembled easily on the training panel with the help of hardened and plated aluminum material.





3/2 DCV with push button

3/2 normally open. It can be assembled or disassembled easily on the training panel with the help of hardened and plated aluminum material.



MDL-ADO 046



3/2 DCV with lever button

3/2 lever button. It can be assembled or disassembled easily on the training panel with the help of hardened and plated aluminum material



MDL-ADO 048



3/2 DCV with manual lever operated

3/2 normally close. It can be assembled or disassembled easily on the training panel with the help of hardened and plated aluminum material.



ade in Ita

MDL-ADO 050



5/2 DCV with lever button

5/2 lever button It can be assembled or disassembled easily on the training panel with the help of hardened and plated aluminum material.



MDL-ADO 052



5/2 single pilot operated DCV

5/2 single pilot. It can be assembled or disassembled easily on the training panel with the help of hardened and plated aluminum material.



MDL-ADO 080



5/2 double pilot operated DCV

5/2 double pilot. It can be assembled or disassembled easily on the training panel with the help of hardened and plated aluminum material.



MDL-ADO 081

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5/2 manual lever operated DCV

5/2 spring return. It can be assembled or disassembled easily on the training panel with the help of hardened and plated aluminum material.



MDL-ADO 053



5/2 single solenoid operated DCV

5/2 single solenoid. 24VDC. The location can be changed manually without giving energy to the solenoid.



MDL-ADO 111



5/2 double solenoid operated DCV

5/2 double solenoid. 24 VDC. The location can be changed manually without giving energy to the solenoid

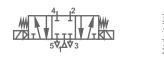


MDL-ADO 112



5/3 double solenoid operated DCV

5/3 double solenoid.
Mid-position closed. 24 VDC. The location can be changed manually without giving energy to the solenoid



MDL-ADO 113



Organizer

It is designed to organize the pneumatic equipments. 600x400x330mm.

Made of resistant plastic.



MDL-ADO 180



Limit switch

Normally open / normally closed. It can be assembled or disassembled easily on the panel.



Made in Türkiye



Check valve

Metal bodied, it allows the air to pass one way. The direction of ow is indicated on the valve with an arrow.

1_QW_2

Made in Türkiye

MDL-ADO 148



Flow control valve with check valve

It can be assembled or disassembled easily on the panel. It is used to control both input and output of the air. The ow can be adjusted with the help of regulating screw.



MDL-ADO 144

Made in Türkiye



Line type ow control valve with check valve

It can be used to control both input and output of the air. The ow can be adjusted.

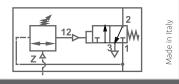


MDL-ADO 145



Pneumatic pressure switch

The pneumatic gives signal when the air pressure reaches to a point. Pressure value can be adjusted easily



MDL-ADO 124



Manometer

0-12 bar, Ø40mm diameter.



MDL-ADO 011



Hose cutter

It is used to cut plastic hose. Fast and safe.



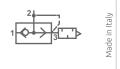
MDL-ADO 168

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Quick exhaust valve

It deactivates the directional control valve and helps the exhaust air to take out. It is used to increase the speed of cylinders and receivers.

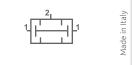


MDL-ADO 143



AND valve

It is used in situations where 2 buttons should be worked for safety or where there is need for "AND" logic.



MDL-ADO 137



OR valve

It is used in pneumatic circuit applications where there is need for



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MDL-ADO 138



Pressure regulator

The pressure controller is lockable. The outlet pressure can be seen through manometer.

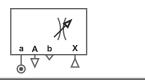


MDL-ADO 118



Pneumatic time relay

It can be used normally open or normally closed.
Easy to use

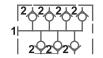


MDL-ADO 136



Air distributor

The distributor has 1 input (6mm) and 7 outputs (4mm). The air o is not allowed until a hose is connected. It can be assembled or disassembled easily on the panel.



MDL-ADO 010



On/o valve

Sliding valve. It stops the air ow and also exhaust the air.

3 2

MDL-ADO 009

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Made in Türkiye

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Proportional Regulator

24VDC. It is designed specially for the sensor. It can be used normally open or normally closed. Banana jacks are used to hide cable connections.



MDL-ADO 177



Pneumatic counter

4 connections, special design, can be assembled or disassembled easily on the panel.



MDL-ADO 178



Sensor+clamps

VDC, 2 or 3 cabled, 1,5m cable length, male banana jacks, with clamps.



1ade in It

MDL-ADO 160



Pressure switch

Easy pressure value setting. 24VDC. It is designed specially for the sensor. It can be used normally open or normally closed. Banana jacks are used to hide cable connections.



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Pressure sensor

Digital display, 24VDC, banana jacks are used to hide cable connections.



ade in Jaş

MDL-ADO 159



Inductive sensor

24VDC, can be used as normally open or normally closed. Banana jacks are used to hide cable connections.



MDL-ADO 161



Capacitive sensor

24VDC, can be used as normally open or normally closed. Banana jacks are used to hide cable connections.



Made in France

MDL-ADO 162



Magnetic sensor

24VDC, can be used as normally open or normally closed. Banana jacks are used to hide cable



MDL-ADO 177



Optic sensor with material

24VDC, can be used as normally open or normally closed. Banana jacks are used to hide cable connections.



MDL-ADO 163



Optic sensor (with reector)

24VDC. It is used with a reector. There is a special material for reector to be mounted on the panel.



Made in F

MDL-ADO 164

Made in France



Vacuumgenerator

It obtains vacuum by using the pressured air. The vacuum can be adjusted with a button.



MDL-ADO 150



Vacuumswitch

It informs that the holding force is ready in holding and transporting applications



MDL-ADO 152



MDL-ADO 151K



Vacuum suction cup and a stick

Polyurethane. Consists of a 20 mm diametered suction cup and a stick with spring.



ade in Italy

MDL-ADO 151U



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